

P.O. BOX 188 MONTOURSVILLE, PA 17754-0188

PH: (570) 368-8631 • FAX: (570) 368-8635

# **PRODUCT DATA SHEET**

Product: ChemSpray Red W/B Primer Object Finished: Structural Steel and other metal substrates Formula Number: 41B-551

#### **Product Description**

This product was designed for use as a shop applied primer for steel objects.

## **Advantages**

- Exhibits fast dry
- Good adhesion
- Easy Clean up

## **Product Information**

Weight per Gallon: 10.78 ± 1.0 lbs
Viscosity: 26-28" Zahn #2, or thicker version @ 68-72 KU
Weight Solids: 49.80 ±2.0%
Volume Solids: 34.04%
VOC: 1.74 lbs/gal minus water, 0.76 lbs/gal emissions VOC
Packaging: 1-gallon pail, 5-gallon pail, 50-gallon drum, 265-gallon tote
Appearance: Red liquid
Storage: Sealed container, protect from freeze



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## **APPLICATION INFORMATION**

Spray Application: For airless spray use enough air pressure to apply a smooth continuous film.

Film Thickness: 6-8 mils wet, 2-3 mils dry

Bake Time and Temperature: 30 minutes air dry to touch

Coverage: 546 sq ft/gal @ 1 mil dry

Mixing: No dilution required, but it may be diluted with water if desired.

Substrate Prep: Surface must be clean of oil, dirt, sanding dust and all contaminants.

## **BASIS OF PRODUCT DATA**

Results may vary depending on equipment, atmospheric conditions, mixing methods, etc.

#### OTHER RESTRICTIONS See Legal Disclaimer

## ENVIORNMENTAL, HEALTH AND SAFETY

Refer to the Safety Data Sheet

## LEGAL DISCLAIMER

- Keep container tightly closed
- Keep out of reach of children
- For industrial use only
- Not for internal consumption
- For professional use only

Prior to each use of any product of Chemcoat, Inc., the user must always read and follow the warnings and instructions on the product's most current product label, Product Data Sheet and Safety Data Sheet; which are available upon request @

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