P.O. BOX 188 MONTOURSVILLE, PA 17754-0188

PH: (570) 368-8631 • FAX: (570) 368-8635

"Consistent Coatings . . . Superior Service"

PRODUCT DATA SHEET

Product: ChemSpray Gray W/B Primer

Object Finished: Structural Steel and other metal substrates

Formula Number: 41A-545

Product Description

This product was designed for use as a shop applied primer for steel objects.

Advantages

- Exhibits fast dry
- Good adhesion
- Easy Clean up

Product Information

Weight per Gallon: 10.60 ± 1.0 lbs

Viscosity: 26-28" Zahn #2, or thicker version @ 68-72 KU

Weight Solids: 48.89 ±2.0%

Volume Solids: 33.93%

VOC: 1.77 lbs/gal minus water, 0.77 lbs/gal emissions VOC

Packaging: 1-gallon pail, 5-gallon pail, 50-gallon drum, 265-gallon tote

Appearance: Gray liquid

Storage: Sealed container, protect from freeze

DATE ISSUED: 7/14/2022 COMPLETED BY: Terry Bartholomew

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APPLICATION INFORMATION

Spray Application: For airless spray use enough air pressure to apply a smooth continuous film.

Film Thickness: 6-8 mils wet, 2-3 mils dry

Bake Time and Temperature: 30 minutes air dry to touch

Coverage: 544 sq ft/gal @ 1 mil dry

Mixing: No dilution required, but it may be diluted with water if desired.

Substrate Prep: Surface must be clean of oil, dirt, sanding dust and all contaminants.

BASIS OF PRODUCT DATA

Results may vary depending on equipment, atmospheric conditions, mixing methods, etc.

OTHER RESTRICTIONS

See Legal Disclaimer

ENVIORNMENTAL, HEALTH AND SAFETY

Refer to the Safety Data Sheet

LEGAL DISCLAIMER

- Keep container tightly closed
- Keep out of reach of children
- For industrial use only
- Not for internal consumption
- For professional use only

Prior to each use of any product of Chemcoat, Inc., the user must always read and follow the warnings and instructions on the product's most current product label, Product Data Sheet and Safety Data Sheet; which are available upon request @

Customerservice@chemcoat.com

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